Pfaff Mauser Spezial 9751



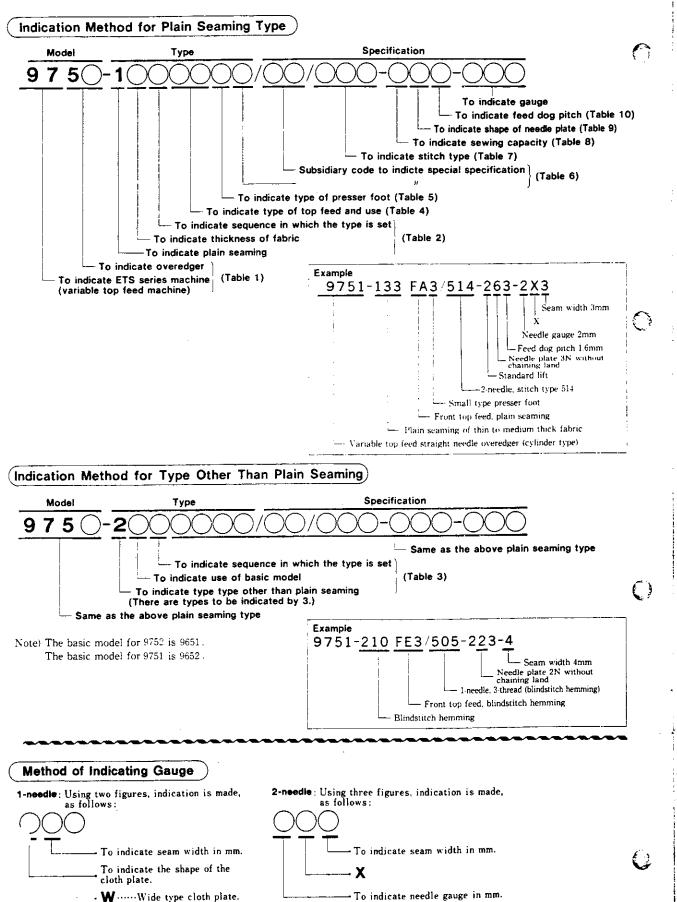
MAUSER 9751

Bestandteileliste

List of spare parts
Liste de pièces détachées
Lista de piezas de repuesto

()

TYPE INDICATION METHOD FOR 9752, AND 9751



· NNarrow type cloth plate.

Table 6

Code No.	Meaning
9752	Variable top feed overedger (standard type)
9751	Variable top feed overedger (cylinder type)

Code No. and Meaning of Plain Seaming Type

Code No.	Meaning
11()	Plain seaming of extra-light weight fabric
12()	Plain seaming of light to medium weight fabrics
13()	Plain seaming of light to medium weight fabrics
14()	Plain seaming of heavy weight fabric
15()	Plain seaming of extra-heavy weight fabric
18()	Babk-latching
19()	Special (cup-seaming)

Code No. and Meaning of Type Other Than Table 3 Plain Seaming

Code No.	Meaning
21 🔾	Blindstitch hemming
22	Serging
23()	Turn-down hemming
24)	Shirring
25〇	Tape inserting
26	Zipper attaching
27()	Toe-closing
28〇	
29()	Special (lace runner)
35〇	Piping

Code No. and meaning of top feed type

Table 4

Code No.		Meaning
FA	Front top feed	· · · · · · · · · · · · · · · · · · ·
FB	"	for thick fabric (adding fullness)
FC	"	for piping
FD	n	for shirring
FE	"	for blindstitch hemming
ВА	Rear top feed,	for blindstitch hemming
BC	n n	for piping

Code No. and meaning of presser foot Table 5

Code No.	Meaning
2	Standard type
3	Small type

Table 1 Subsidiary code No. and meanind

Code No.	Meaning
К	Angled upper knife is used (differs in upper knife)
P ₂	Piping binder is attached.
P1	Piping binder is attachable. (Piping binder is available on order.)
S2	Shirring device is attached.
S ₁	Shirring device is attachable. (Shirring device is available on order.)

Code No. and Meaning of Seam Type Table 7

Code No.	Meaning
504	1-needle, 3-thread
505	1-needle, 3-thread (blindstitch hemming)
503	1-needle, 2-thread (serging)
512	2-needle, mock-safety stitch
514	2-needle, 514 stitch

Code No. and Meaning of Sewing Capacaity

Table 8

Code No.	Meaning
1	Low lift
2	Standard lift
3	High lift
4	Extra-high lift

Code No. and Meaning of Needle Plate Table 9

Code No.	Meaning
0	1-row or plain
1	With 2N chaining land
2	Without 2N chaining land
3	With 2W chaining land
4	Without 2W chaining land
5	With 3N chaining land
6	Without 3N chaining land
7	With 3W chaining land
8	Without 3W chaining land
9	Special type

Code No. and Meaning of Feed Dog Pitch Table 10

Code No.	Meaning
0	With rubber, special
1	Feed dog pitch 1.0 mm
2	Feed dog pitch 1.25 mm
3	Feed dog pitch 1.6 mm
4	Feed dog pitch 2.0 mm
5	Feed dog pitch 2.5 mm
6	Feed dog pitch 3.0 mm

Achtung!

Ersatzteile bitte nur mit den im Index aufgeführten PFAFF-NUMMERN Bestelllen (siehe Seiten 53 bis 55).

Important!

Veuillez commander les pièces de rechange uniquement avec leur référence complete prècisée à l'index (pages 53 à 55).

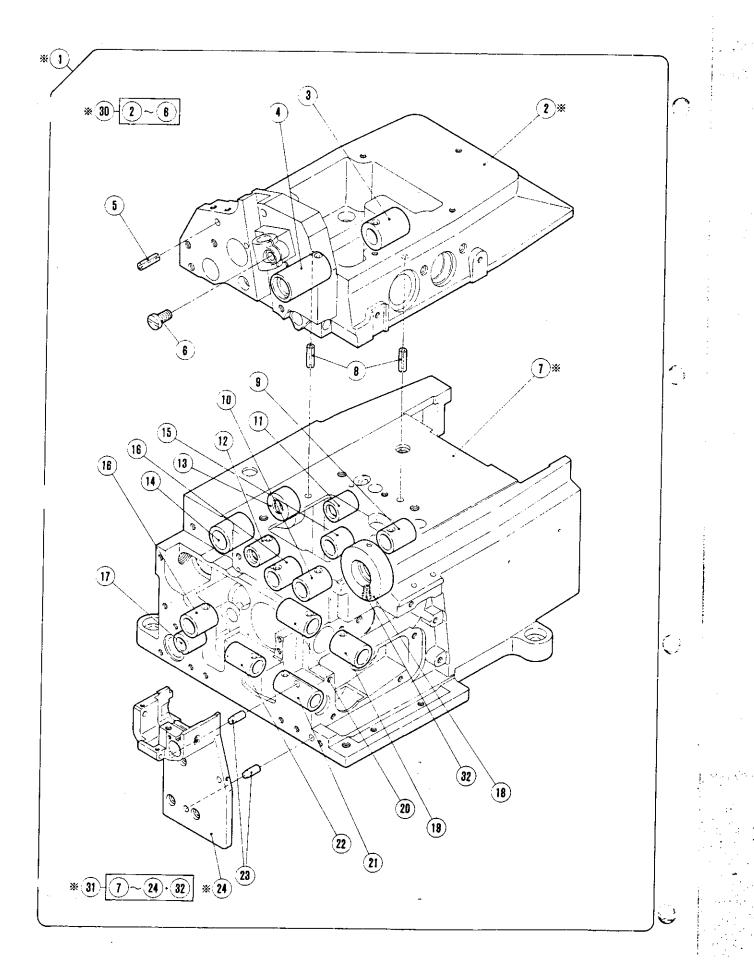
Important note:

For spare part orders please only use the PFAFF-NUMBERS listed in the index (pages 53 to 55).

Atencion!

Sirvanse hacer sus pedidos sólo con los NUMEROS-PFAFF indicados en el indice (véanse las páginas 53 à 55).

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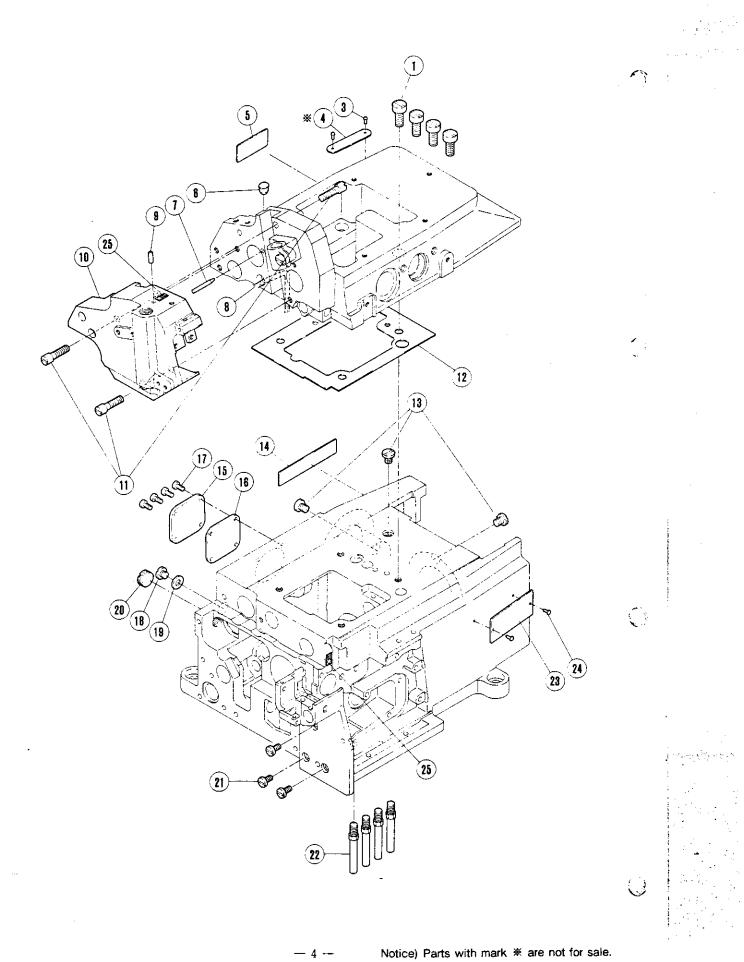


MACHINE BED FRAME(1)

EF. D. PA	RT NO.	NAME	QT.
21	3200-CD	MACHINE BED COMPLETE	1
	3202-CD	MACHINE ARM (RIGHT)	1
	0233	BUSHING	1
	0234	BUSHING	i i
	1002	PIN	1
 ;	5357	SCREW	1
	3201-CD	MACHINE BED	1
	1002	PIN	ı
	0067	BUSHING	1
	0068	BUSHING	
ı 21	0297	BUSHING	1
	2154	BUSHING	ι
	2038	BUSHING	3
	2037	BUSHING	1
5 21	0143	BUSHING	
6 21	3003	BUSHING	2
7 21	3004	BUSHING	t
8 21	3002	BUSHING	1
g 21	0101	BUSHING	1
21	0102	BUSHING	1
20	4089	BUSHING	1
2 21	0125	BUSHING	ŀ
3 24	0094	PIN	2
4 21	3005-CD	BRACKET	1
10 21	3230-CD	MACHINE ARM (RIGHT) COMPLET	l
31 21	3231-CD	MACHINE BED COMPLETE	1
32	2237	SCREW	ı

MEMO

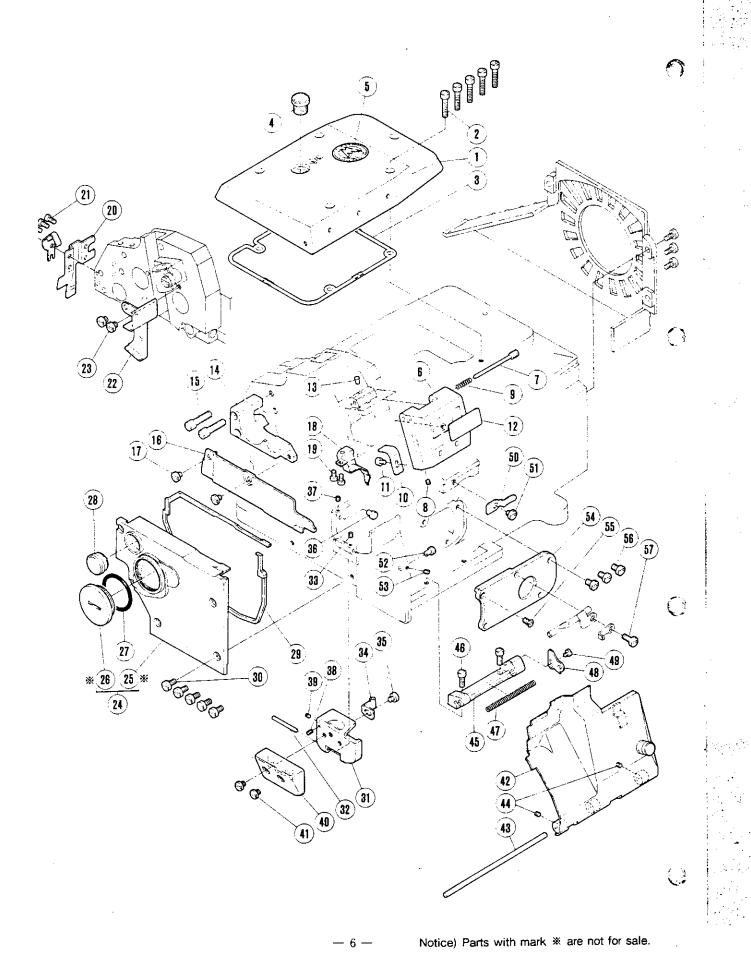
- 3 -



MACHINE BED FRAME(2)

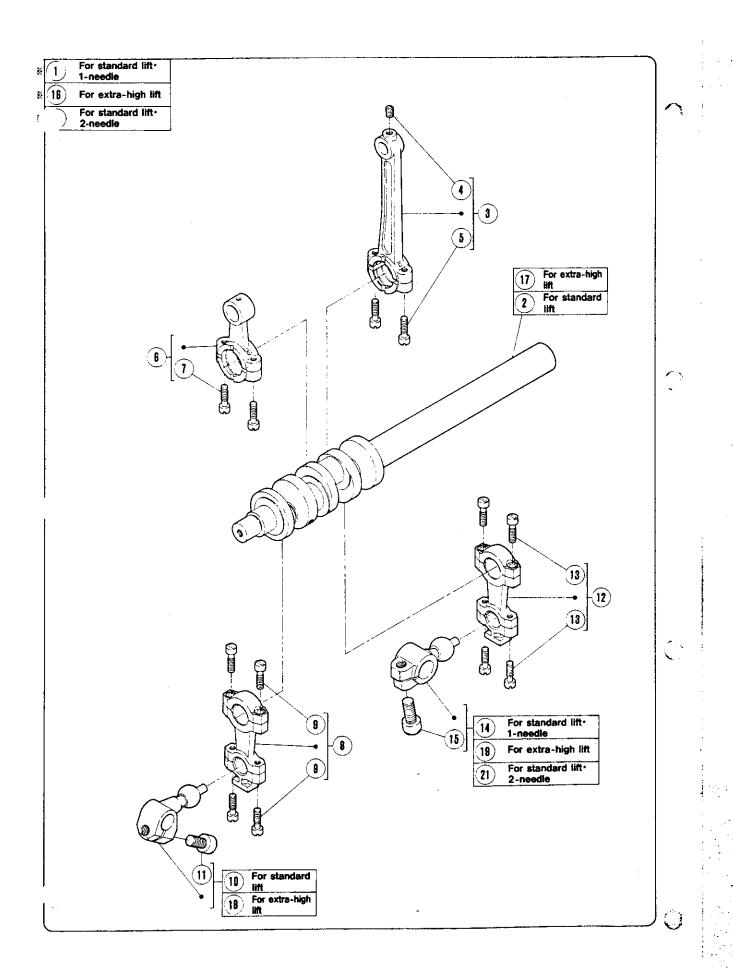
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REF. NO.	PART NO.	NAME	QT.	мемо
1	5078	SCREW	4	
3	230047	NAME PLATE	ı	
4	210679	PIN	2	
5	205724	NAME PLATE	<u> </u>	
6	240052	PLUG	I	
7	240190	PIN	1	
8	202175	OIL WICK	1	
9	210528	OIL PIPE	1	
10	213204-CD	MACHINE ARM (LEFT)	<u> </u>	
11	5163	SCREW	3	
12	210002	GASKET	1	
13	5332A	SCREW	3	
14	202526	NAME PLATE	1	
15	212010-CD	COVER PLATE		
16	212011	GASCKET	I	
17	5142	SCREW	4	
18	5434	SCREW	1	
19	200138	WASHER	I	4
20	5556	SCREW	<u> </u>	•
21	5117	SCREW	3	
22	204006	BED PIN	4	
23	212281	TYPE PLATE	I	
24	210679	PIN	1	
25	8421	OIL MARK	2	



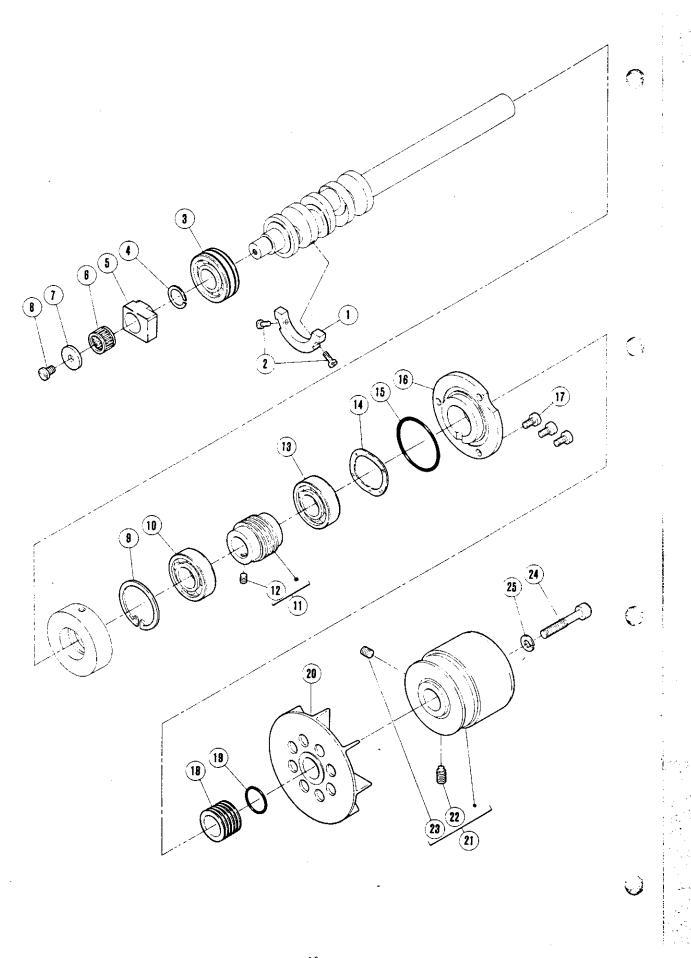
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REF. NO.	PART NO.	NAME	QT.
1	211799-CD	TOP COVER	t
2	5095	SCREW	5
3	210035	O RING	t
4	5198	SCREW	1
5	211313	NAME PLATE	l
6	211959-BD	NEEDLE THREAD COVER	1
7	5589	PIN-SCREW	I .
8	5292	SCREW	I .
9	211958	SPRING	
10	210223	SPRING .	
11	1216	SCREW	1
12	205724	NAME PLATE	!
†3	198192	CUSHION RUBBER	l I
14	212006	BRACKET	2
15	5163	SCREW	
16	213209	FABRIC GUARD	1
17	2905	SCREW	2 I
18	213076	COVER	2
19	1234	SCREW COVER PLATE	<u>د</u> ا
20	212009A	COVER PLATE	·
21	5293	SCREW	4
22	213077-91	COVER	1
23	2905	SCREW	2
24	213261-CD	SIDE COVER COMPLETE	ı
25	213066	SIDE COVER	
26	213069	CAP	1
27	240174	O RING	1
28	240162	PLUG	l
29	213067	GASCKET	5
30	5117	SCREW	<u>~</u>
31	213062	CAP	1
32	306920	PIN	l
33	5292	SCREW	1
34	213063	HOOK SPRING	i
35	5156	SCREW	<u> </u>
36	213273	LATCH	1
37	5292	SCREW .	I .
38	5427	SCREW	!
39	5292	SCREW	1
40	213094-91	COVER	'
41	2905	SCREW	2
42	213070-91	FRONT COVER	ļ
43	240043	PIN	2
44	5292	SCREW	·
45	213262	HINGE	
46	5002	SCREW	2
47	240044	SPRING	1
48	213263	SPACER	Į į
49	2921	SCREW	1
50	210044	HOOK SPRING	· ·
51	2905	SCREW	1
52	213064	LATCH	+
53	5292	SCREW	
54	213026-91	COVER	Į.
55	5170A	SCREW	l
56	4009-1	SCREW	3



CRANKSHAFT DRIVE MECHANISM(1)

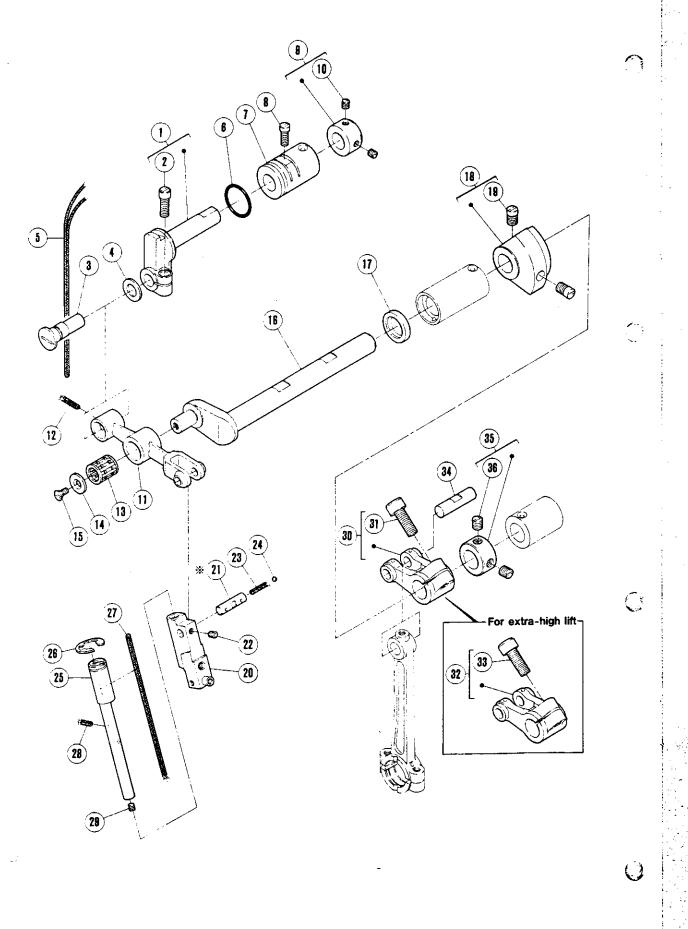
`	REF. NO.	PART NO.	NAME	QT.	мемо
		213274-91Y	CLANK SHAFT COMPLETE	1	
l	2	213010-91	CRANKSHAFT		
	3	213012-92	CONNECTION	ı	
	4	5461	SCREW	1	
	5	5376	SCREW	2	
	6	210173	CONNECTION / UPPER KNIFE DRIVE	1	
	7	5376	SCREW	2	
	8	210091	CONNECTION / LOWER LOOPER DRIVE	í	
	1 9	5376	SCREW .	4	
	10	213013-92	CRANK		
		5457	SCREW	t	
	12	210091	CONNECTION / LOWER LOOPER DRIVE	1	
	13	5376	SCREW	4	
	14	210733	CRANK/UPPER LOOPER/STD LIFT	1	
	15	5457	SCREW		
\ -	16	213274A91Y	CRANKSHAFT COMPLETE	1	
	17	213010A91	CRANKSHAFT	1	
´	3	213012-92	CONNECTION	1	
	4	5461	SCREW	I	
	5	5376	SCREW	2	
		210173	CONNECTION / UPPER KNIFE DRIVE	l	
	7	5376	SCREW	2	
1	8	210091	CONNECTION LOWER LOOPER DRIVE	t	
L	- °	5376	SCREW	4	
	18	213013A92	CRANK	1	
		5457	SCREW	•	
	12	210091	CONNECTION LOWER LOOPER DRIVE	1	
	13	5376	SCREW	4	
	19	210731	CRANK UPPER LOOPER	1	
	15	5457	SCREW	<u> </u>	
	20	213274B91Y	CRANKSHAFT COMPLETE	ı	
ſ	. 2	213010-91	CRANKSHAFT	1	
	3	213012-92	CONNECTION	ì	
.	4	5461	SCREW	İ	
	5	5376	SCREW	2	
	6	210173	CONNECTION / UPPER KNIFE DRIVE	1	
ļ	7	5376	SCREW	2	
I	8	210091	CONNECTION LOWER LOOPER DRIVE	1	
L	- °	5376	SCREW	4	
	10	213013-92	CRANK	l	
		5457	SCREW	1	
	12	210091	CONNECTION LOWER LOOPER DRIVE	1	
	13	5376	SCREW	4	
	21	210732	CRANK/UPPER LOOPER	1	
	15	5457	SCREW	l	
	15	J=37	your.		



CRANKSHAFT DRIVE MECHANISM(2)

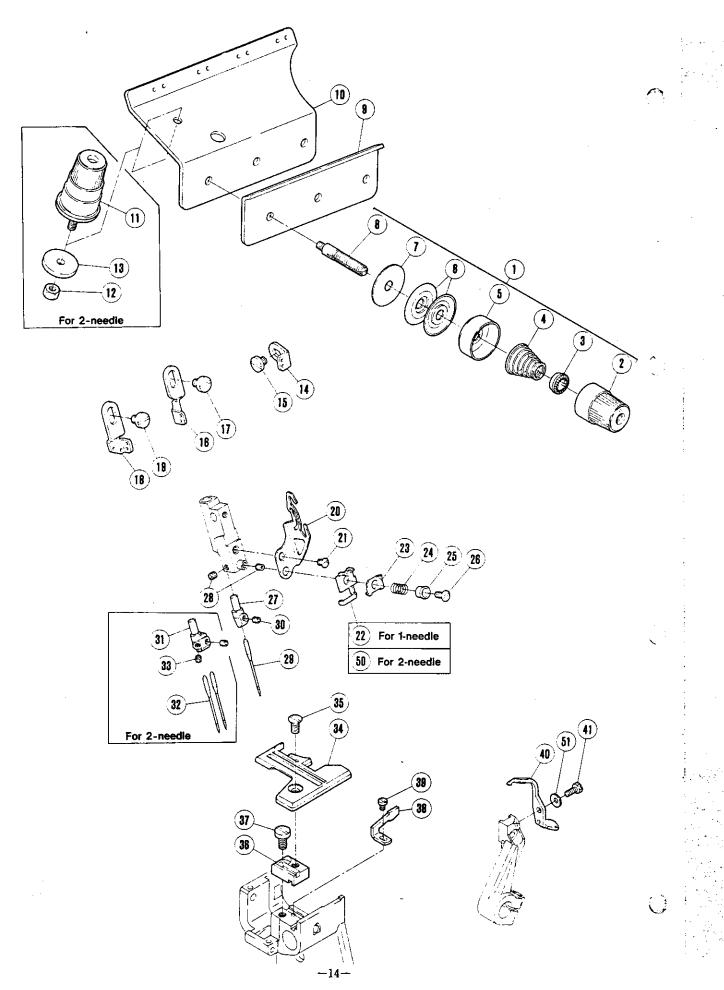
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REF. NO.	PART NO.	NAME	QT
····	210062	BALANCE WEIGHT	1
2	5029	SCREW	2
3	240166	BALL BEARING	1
4	206129	STOP RING	1
5	210156	BLOCK/FEED BAR LIFT	l
6	206128-2	NEEDLE BEARING	1
7	206768	WASHER	I
8	4009-1	SCREW	1
9	211527	RETAINING RING	1
‡0	212987	BALL BEARING	1
	213014-92	WORM	i
12	5461	SCREW	1
13	211526	BALL BEARING	1
14	211529	PLATE SPRING	1
15	210055	O RING	<u> </u>
16	211528	BALL BEARING RETAINER	t
17	5117	SCREW	3
18	210056	OIL SEAL	1
19	210057	O RING	1
20	210058	COOLING FAN	
21	211346-BD	MACHINE PULLEY	1
22	5523	PIN-SCREW	1
23	5050	SCREW	ŀ
24	5522	SCREW	1
25	204293	WASHER	1



NEEDLE DRIVE MECHANISM(1)

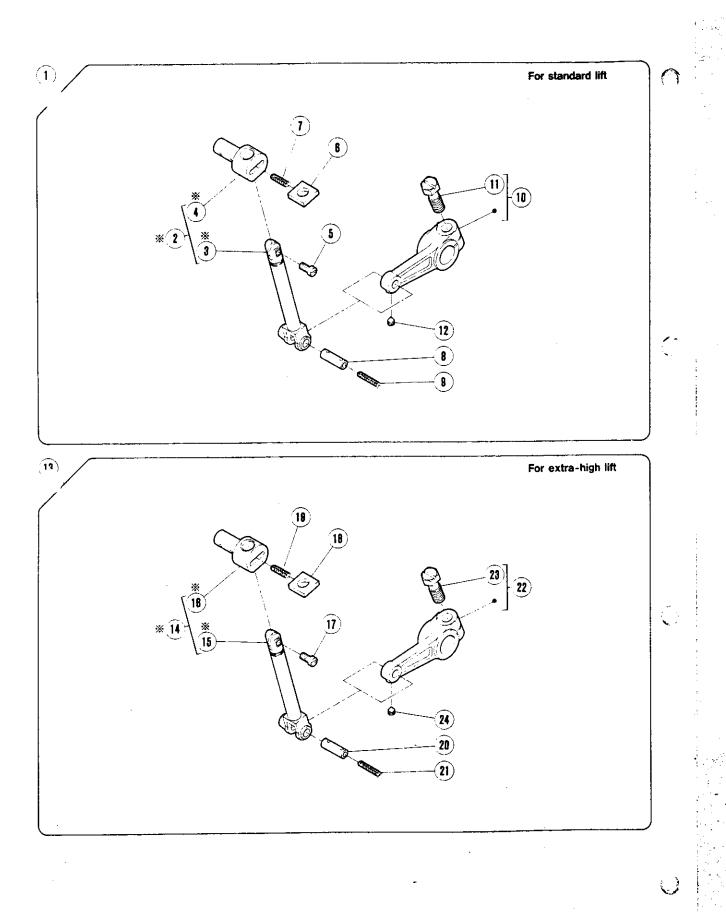
REF NO	PART NO.	NAME	QT.
1	210239	HOLDER	1
2	5485	SCREW	1
3	210240	PIN	1
4	210241	WASHER	1
5	212186	OIL WICK	
6	210057	O RING	ι
7	210242	BUSHING	1
8	5325	SCREW	1
9	201056	COLLAR	ı
10	1457	SCREW	2
П	210235	LEVER NEEDLE DRIVE	1
12	202175	OIL WICK	1
13	210238-2	NEEDLE BEARING	1
(4	210236	WASHER	1
15	5022	SCREW	1
16	210232	SHAFT NEEDLE DRIVE	1
17	210069	OIL SEAL	1
18	210511	BALANCE WEIGHT	1
19	5059	SCREW	2
20	213015	NEEDLE HOLDER GUIDE	
21	210237A	PIN	t
22	5292	SCREW	1
23	202174	OIL WICK	1
24	240148	PLUG	ı
25	210244	STUD	<u>,</u>
26	202577	STOP RING	1
27	202175	OIL WICK	1
28	202174	OIL WICK	1
29	5292	SCREW	ı
30	210230	CRANK/NEEDLE DRIVE/STD LIFT	
31	5457	SCREW	1
32	210231	CRANK/NEEDLE DRIVE	1
33	5457	SCREW	‡
34	204146	PIN	1
35	201635	COLLAR	<u> </u>
36	5060	SCREW	2



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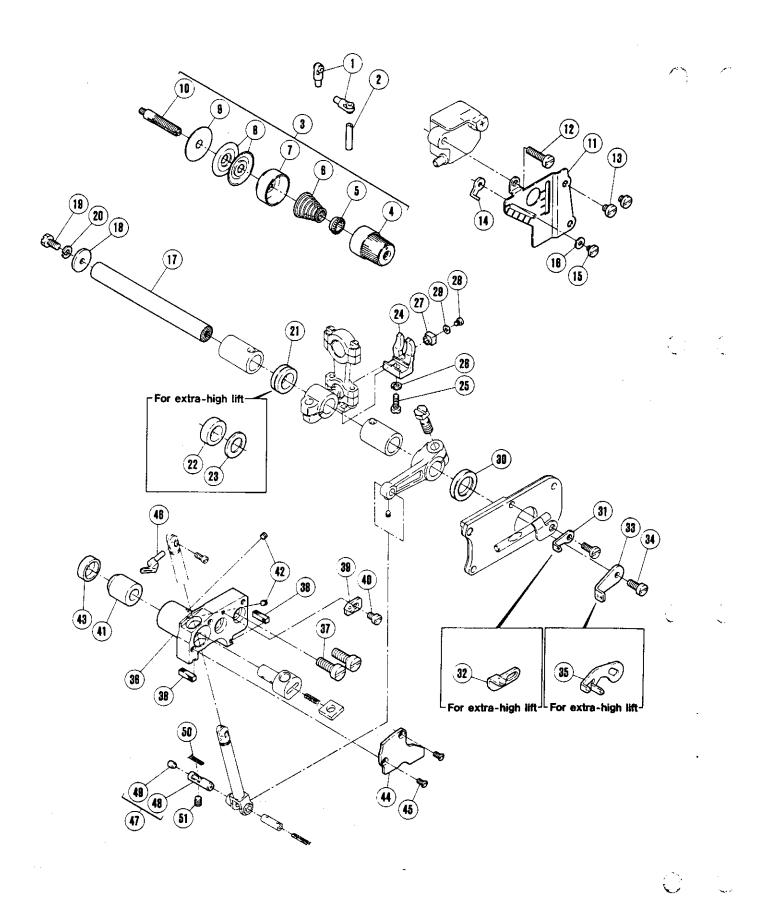
NEEDLE DRIVE MECHANISM(2)

REF. NO.	PART NO.	NAME	Q Т.	ME
ı	210529-BA	THREAD TENTION COMPLETE	l	
2	208447-BA	POST NUT	1	
3	208448	SPRING BUSHING	ı	
4	201037	TENSION SPRING (HEAVY)	l l	
5	208450-BA	CAP	1	
6	210319	DISC	5	
7	208449	FELT	I	
8	5082A	SCREW STUD	1	
9	211800	TENTION GUIDE	1	
10	211801	'THREAD TENTION COMPLETE'	<u> </u>	
Н	210529-BA	THREAD TENTION COMPLETE	I	
12	5137	NUT	1	
13	201880	WASHER	I	
14	210089	NEEDLE THREAD GUIDE RIGHT	I	
15	2905	SCREW	· I	
16	213251	NEEDLE THREAD GUIDE RIGHT	1	
17	5535	SCREW	I	
18	213252	NEEDLE THREAD GUIDE LEFT	ı	
19	5535	SCREW	i	•
20	213250	NEEDLE THREAD TAKEUP	i	
21	5446	SCREW	1	
22	212503	BRACKET	I	
23	212504	NEEDLE THREAD RETAINER	I	
24	210751	SPRING	I	
25	210750	GUIDE	<u> </u>	
26	5022	SCREW	2	
27	XXXXXX	NEEDLE HOLDER	I	
28	5292	SCREW	I	
29	XXXXXX	NEEDLE	1	
30	5292	SCREW	<u> </u>	
31	xxxxx	NEEDLE HOLDER	1	
32	XXXXXX	NEEDLE	1	
33	5292	SCREW	ı	
34	XXXXXX	NEEDLE PLATE	ı	
35	5484-HC	SCREW	l	
36	213060-91	BRACKET	1 .	
37	5117	SCREW	l	
38	XXXXX	NEEDLE GUARD (FRONT)	I	
39	1333	SCREW	I	
40	XXXXXX	NEEDLE GURD (REAR)	<u> </u>	
41	5635	SCREW	I.	
50	213259	BRACKET	ŧ	
51	240222	SPRING WSASHER	1	



UPPER LOOPER DRIVE MECHANISM(1)

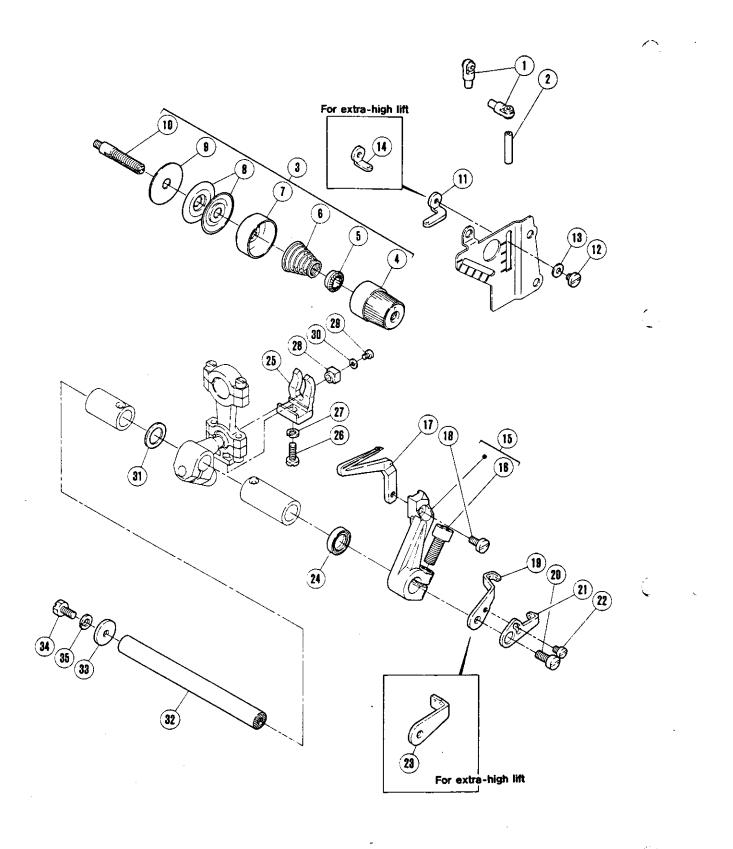
REF. 10.	PART NO.	NAME	QT.
1	213275-91Y	UPPER LOOPER HOLDER ASSEMBLY	1
	213017-91	UPPER LOOPER HOLDER ASSEMBLY	1
2 3	213018-91	UPPER LOOPER HOLDER	1
4	213020	GUIDE / UPPER LOOPER HOLDER	ŀ
5	7054	SCREW	1
	179130-05	OIL FELT	1
,	202175	OIL WICK	ı
8	213023	PIN	1
9	202176	OIL WICK	ı
0	213022-92	LEVER/UPPER LOOPER HOLDER	
	5284	SCREW	1
2	5629	SCREW	1
13	213275A91Y	UPPER LOOPER HOLDER ASSEMBLY	ı
4	213017-91	UPPER LOOPER HOLDER ASSEMBLY	ı
5	213018-91	UPPER LOOPER HOLDER	1
6	213020	GUIDE / UPPER LOOPER HOLDER	1
7	7054	SCREW	
18	179130-05	OIL FELT	l .
9	202175	OIL WICK	l .
20	213023	PIN	
21	202176	OIL WICK	1
22	213022A92	LEVER/UPPER LOOPER HOLDER	ŀ
23	5284	SCREW	1
24	5629	SCREW	1



UPPER LOOPER DRIVE MECHANISM(2)

REF. NO.	PART NO.	NAME	QT.	MEM
ı	201439A	EYELET	2	
2	204657	THREAD TUBE		
3	210531-BA	THREAD TENTION COMPLETE	• •	
4	208447-BA	POST NUT		
5	208448	SPRING BUSHING		
6	201068	TENSION SPRING (LIGHT)	1	
7	208450-BA	CAP	1	
8	210319	DISC	2	
9	208449	FELT	1	
10	5082A	SCREW STUD	1	
11	210349	LOOPER THREAD GUIDE PLATE	ı	
	5152	SCREW	í	
12	2905	SCREW	2	
13	210350	UPPER LOOPER THREAD GUIDE	Ī	
14 15	5519	SCREW .	i	
16	202875	WASHER	1	
17	210099A	SHAFT	1	•
18	210100	WASHER	i	
19	2193	SCREW	!	
20	202286	WASHER	<u> </u>	
21	210098	SPACER	I	
22	210267	SPACER	t	
23	206180	WASHER	t	
24	210092	GUIDE/CONNECTION	l	
25	5546	SCREW		
26	202286	WASHER	1	
27	210093	BLOCK/CONNECTION	1	
28	1231	SCREW	1	
29	210585	WASHER	1	
30	210103	OIL SEAL	I	
21	213256	THREAD GUIDE	<u> </u>	
31	213258	THREAD GUIDE	ı	
32	210351	UPPER LOOPER THREAD TAKEUP	ì	
33	2902	SCREW	1	
34 35	211659A	THREAD TAKEUP	1	
36	213024	BASE / UPPER LOOPER	l 2	
37	5282	SCREW	2	
38	240168	GASKET	1	
39 40	213255 1229	THREAD GUIDE SCREW	i	
· .				
41	213021	BUSHING	1	
42	5292	SCREW	1	
43	240167	PLUG	l I	
44	213025	COVER		
45	5437	SCREW	2	,
46	XXXXX	UPPER LOOPER	1	
47	179066-02	OIL RELEASE PLUG COMP.	ŧ	
48	179066-05	OIL RELEASE PLUG	i	
49	240038	PLUG	1	
50	202175	OIL WICK	<u> </u>	

See page 52 for $\times \times \times \times \times$.

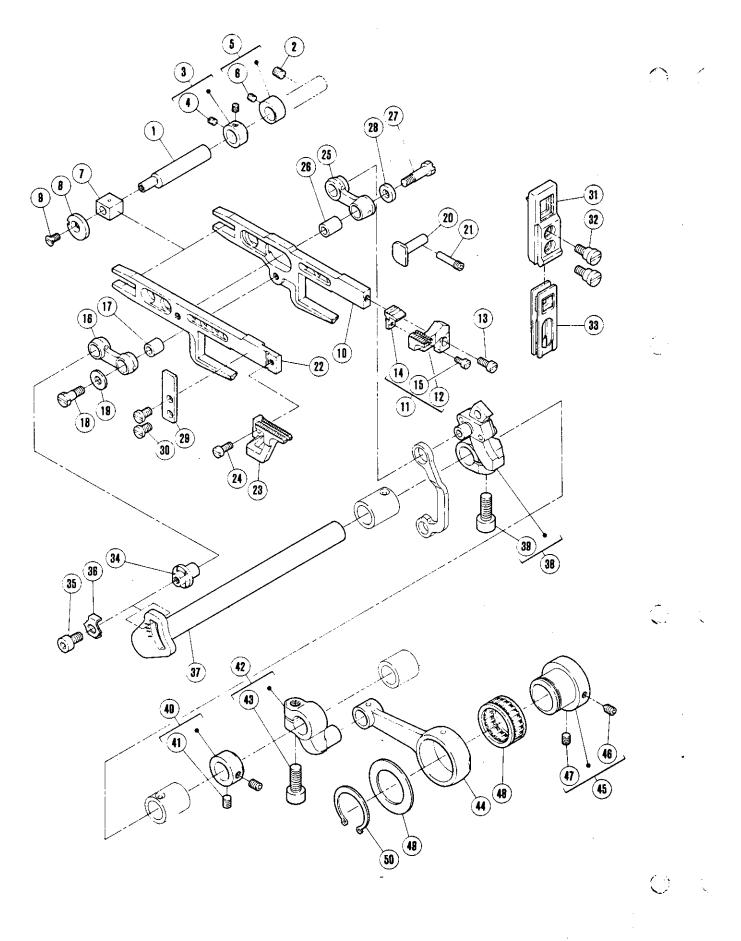


LOWER LOOPER DRIVE MECHANISM

REF. NO.	PART NO.	NAME	QΤ.
1	201439A	EYELET	2
2	204657	THREAD TUBE	1
3	210530-BA	THREAD TENTION COMPLETE	į.
4	208447-BA	POST NUT	1
5	208448	SPRING BUSHING	
6	201086	TENSION SPRING (MEDIUM)	•
7	208450-BA	CAP	1
8	210319	DISC	2
9	208449	FELT	1
10	5082A	SCREW STUD	I
11	211391	THREAD GUIDE RIGHT	1
12	5519	SCREW	l
+3	202875	WASHER	l .
14	201089	THREAD GUIDE (RIGHT)	f
15	213029-92	LOWER LOOPER LEVER	
16	5457	SCREW	ŧ
17	XXXXXX	LOWER LOOPER	. 4
18	1202	SCREW	I .
19	213254	THREAD TAKEUP	1
20	2902	SCREW	
21	213253	THREAD TAKEUP	1
22	2921	SCREW	
23	213257	THREAD TAKEUP	
24	204052A	OIL SEAL	
25	210092	GUIDE/CONNECTION	I
26	5546	SCREW	1
27	202286	WASHER	
28	210093	BLOCK/CONNECTION	1
29	1231	SCREW	l .
30	210585	WASHER	
31	240102	SPACER	1
32	210123	SHAFT/LOWER LOOPER LEVER	1
33	204107	WASHER	!
34	2193	SCREW	!
35	202286	WASHER	ı

See page 52 for $\times \times \times \times \times$.

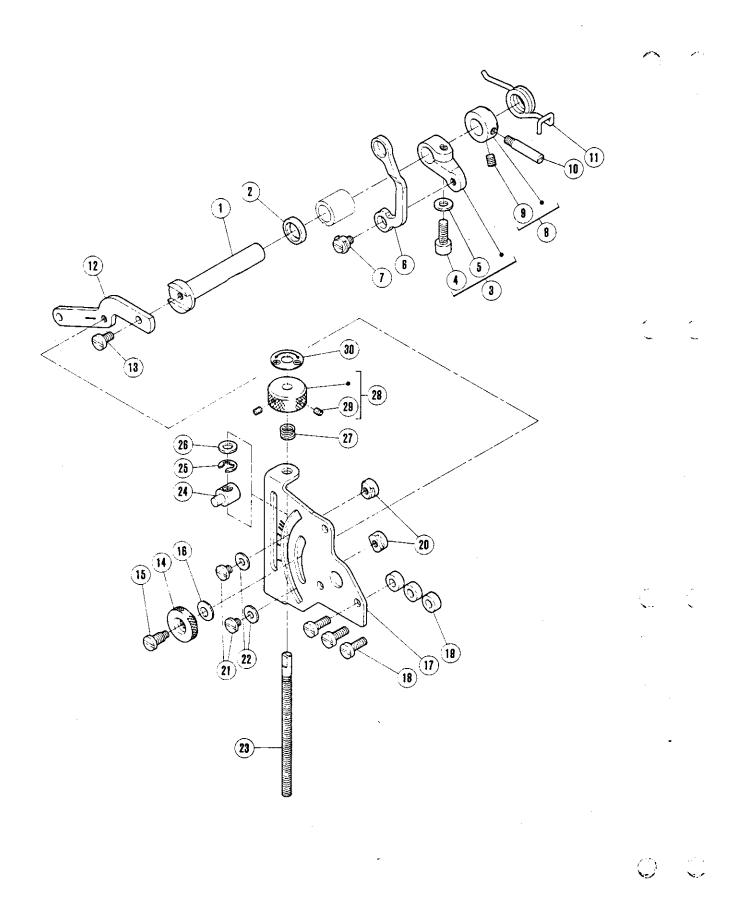
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FEED MECHANISM(1)

REF. NO.	PART NO.	NAME	QT.	MEM
	179177-05	FEED BAR PIN	1	
2	5234	SCREW	i	
3	232508	COLLAR	1	
4	1459	SCREW	2	
5	240171-92	COLLAR		
6	1459	SCREW	1	
7	179178-05	BLOCK		
8	204439A	WASHER	I .	
9	7041	SCREW		
10	213033	MAIN FEED BAR		
	XXXXXX	MAIN FEED DOG COMPLETE	b 1	
1 2	XXXXX	MAIN FEED DOG	1	
13	1175-2	SCREW	! !	
14	XXXXXX	AUX. FEED DOG	,	
15	5492	SCREW		
16	213036	LINK	l I	
17	210148	BUSHING	· İ	
18	5489	SCREW	i İ	
19	204115	WASHER		
20	213043	FEED GUIDE BAR (RIGHT)	<u>'</u>	
21	5632	SCREW	1, 1	
22	213034	DIFF. FEED BAR	I	
23	XXXXX	DIFF.FEED DOG	1	
24	1175-2	SCREW	1.	
25	213042	LINK		-
26	204114	BUSHING	I 1	
27	5231	SCREW	ı	
28	204115	WASHER FEED GUIDE BAR (LEFT)	t	
29 30	213044 5506	SCREW	2	
	213046	GUIDE / FEED BAR OILSEAL	ı	
31	5633	SCREW	2	
32 33	213045	FEED BAR OILSEAL	2	
34	213037	PIN	1	
35	5531	SCREW	1	
36	213038	INDICATOR	1	
37	213035	SHAFT/FEED DRIVE	I	
38	213039-92	CRANK	ı	
39	5457	SCREW	ı	
40	231506	COLLAR		_
41	5461	SCREW	2	
42	213032-92	CRANK	!	
43	5457	SCREW		•
44	210140	CONNECTION / FEED DRIVE	!	
45	213031-92	FEED ECCENTRIC	<u> </u>	-
46	5630	SCREW	1	•
47	5461	SCREW		
48	204084-2	NEEDLE BEARING	 	
49	240169	WASHER		
50	240170	RING	1	

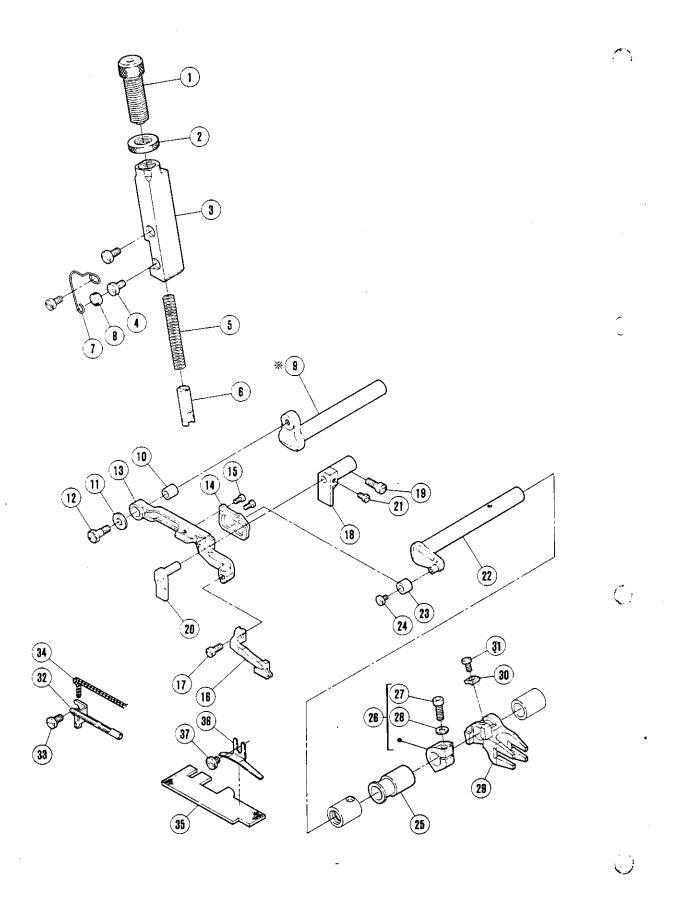
See page 52 for $\times \times \times \times \times \times$



FEED MECHANISM(2)

REF. NO.	PART NO.	NAME	QT
1	213047	SHAFT	1
2	204052A	OIL SEAL	1
3	213048-92	LEVER	1
4	5594	SCREW	1
5	307003	WASHER	I
6	211190	LINK	1
7	5316	SCREW	1
8	204754A	COLLAR	1
9	5461	SCREW	1
10	204757	SCREW	
11	213050	SPRING	ı
12	213049	LEVER	1
13	5117	SCREW	1
14	210167	THUMB NUT	1
15	5486	SCREW	<u> </u>
16	211301	SPRING WASHER	1
17	213051	DIFF, FEED REG. GUIDE	1
18	5118	SCREW	3
19	301762	SPACER	3
20	210171	STOPPER	2
21	2905	SCREW	2
22	201185	WASHER	2
23	213052	DIFF, FEED REG. BAR	1
24	213053	BLOCK	1
25	201629	RING	<u> </u>
26	207924	WASHER	1
27	210533	SPRING	1
28	210532	THUMB NUT	1
29	5292	SCREW	2
30	212179	MARK	I

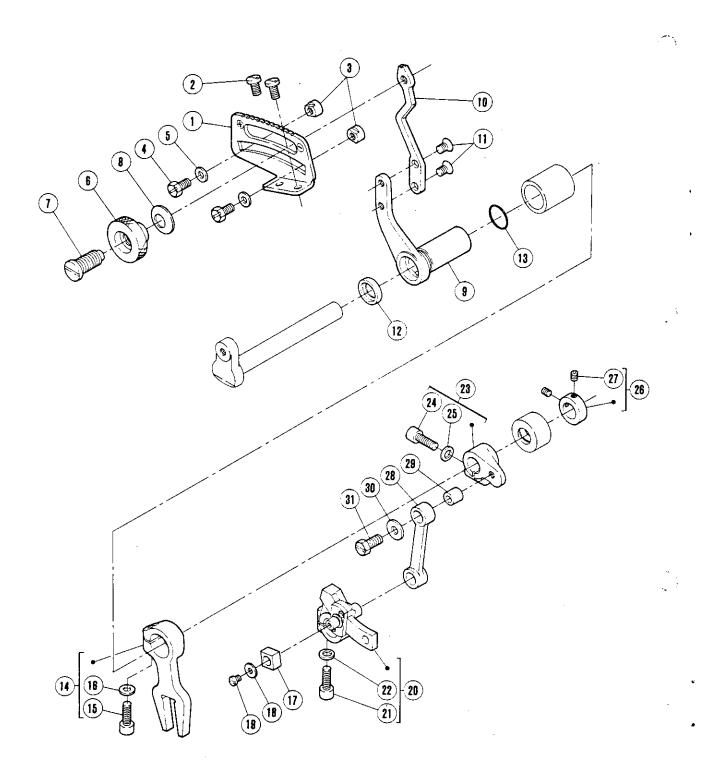
--- 25 ---



TOP FEED MECHANISM(1)

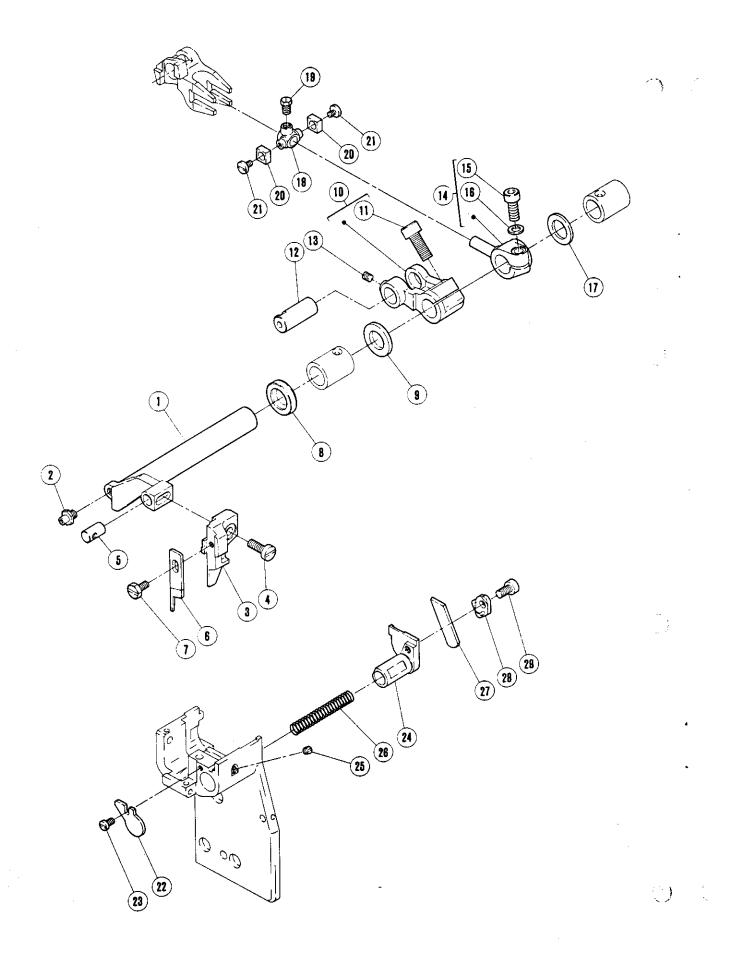
REF. NO.	PART NO.	NAME	QT.	мемо
1	212440	THUMB SCREW	l	
2	210328	ADJUST SCREW NUT	1	
3	212025	PRESSER BAR GUIDE	1	
4	5117	SCREW	2	
5	212026	SPRING		
6	212021	PRESSER BAR COMPLETE	4	
7	212145	SPRING	ŧ	
8	212144	FELT	+	-
9	212036	SHAFT	1	
10	210148	BUSHING	<u> </u>	
	204115	WASHER	1	
12	5489	SCREW	l l	
13	213210	TOP FEED BAR	I.	
14	213212	ROLLAR RETAINER	i	
15	2922	SCREW	2	
16	xxxxx	TOP FEED DOG	l	
17	1175-2	SCREW	1	
18	213213	GUIDE (RIGHT)	1	
19	5002	SCREW	1	
20	213214	GUIDE (LEFT)		
21	5053	SCREW	\$	
22	212404B	SHAFT	· 1	
23	212015	ROLLAR	1	
24	5597	SCREW	1	
25	212405	SPACER	<u> </u>	
26	212447	LATCH	ı	
27	5568	SCREW	T.	
28	307003	WASHER	1	
29	212445	CRANK	I	
30	212446	CRANK GUIDE	<u> </u>	
31	5089	SCREW	1	
32	213223-91	OIL PIPE COMPLETE	1	
33	5091	SCREW	1	
34	202176	OIL WICK	1	
35	213227	OIL FELT		
36	212147	FELT RETAINER	1	
37	2905	SCREW	ı	•

See page 52 for ×××××



TOP FEED MECHANISM(2)

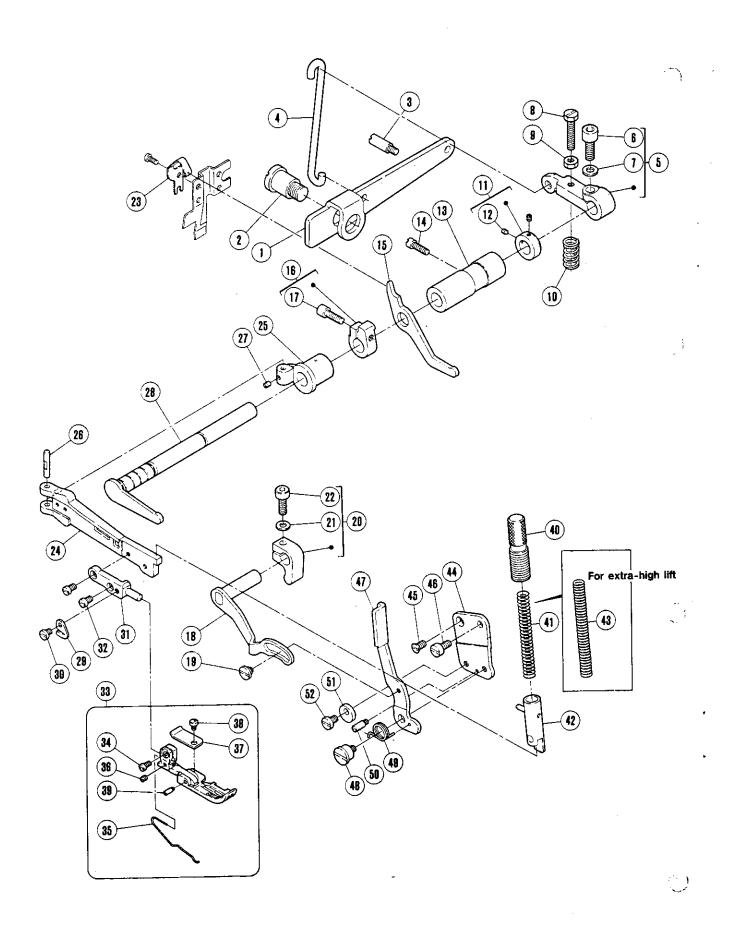
REF. NO. PA	RT NO.	NAME	QT.
1 21	2416A	REGULATING PLATE	1
2	5117	SCREW	2
3 21	0171	STOPPER	2
4	2193	SCREW	2
5 20	0098	WASHER	2
6 20	4870	THUMB NUT	1
7	5321A	SCREW	1
8 20 -	4888	SPRING WASHER	1
9 213	2042A	LEVER	1
10 21:	2419A	LEVER	1
11 !	5061	SCREW	2
12 204	4052A	OIL SEAL	
i3 20 '	1022	O RING	!
14 213	3208-92	LEVER	1
15	5594	SCREW	1
16 307	7003	WASHER	1
17 201	1107	BLOCK	I
18 212	2034	WASHER	i
19 1	I 186	SCREW	I
20 213	3205-92	CRANK ASSEMBLY	1
21 5	5594	SCREW	1
22 307	7003	WASHER	ı
23 212	2035A92	CRANK	1
24 5	594	SCREW	1
25 307	7003	WASHER	1
26 212	2039	COLLAR	<u> </u>
27 5	292	SCREW	2
28 212	040	LINK	1
29 210	148	BUSHING	1
30 204	115	WASHER	1
31 5	489	SCREW	1



KNIFE DRIVE MECHANISM

REF. NO.	PART NO.	NAME	QT.	MEMO
1	213222	UPPER KNIFE LEVER		
2	304086	SCREW	1	
3	210178A	UPPER KNIFE CLAMP	ı	
4	5118	SCREW	1	
5	208579	PiN	<u> </u>	
6	XXXXX	UPPER KNIFÉ	I	
7	5088	SCREW	İ	
8	210069	OIL SEAL	İ	
9	206180	WASHER	ŀ	
10	210314	CRANK/UPPER KNIFE DRIVE	<u> </u>	
11	5457	SCREW	1	
12	210175	PIN	1	•
13	5461	SCREW	1	
14	212408	CRANK (RIGHT)	I	
15	5594	SCREW		
16	307003	WASHER	l	
17	208235	WASHER	ŀ	
18	212409	PIN	ŀ	
19	5084	SCREW	t	
20	212410	BLOCK	2	
21	5597	SCREW	2	
22	213084	CAP	1	
23	5012	SCREW	l l	
24	213054	LOWER KNIFE HOLDER	1	
25	5641	SCREW	<u> </u>	
26	202340	SPRING	1	
27	XXXXXX	LOWER KNIFE	1	
28	213264-91	CLAMP/LOWER KNIFE	1	
29	5205	SCREW	I	

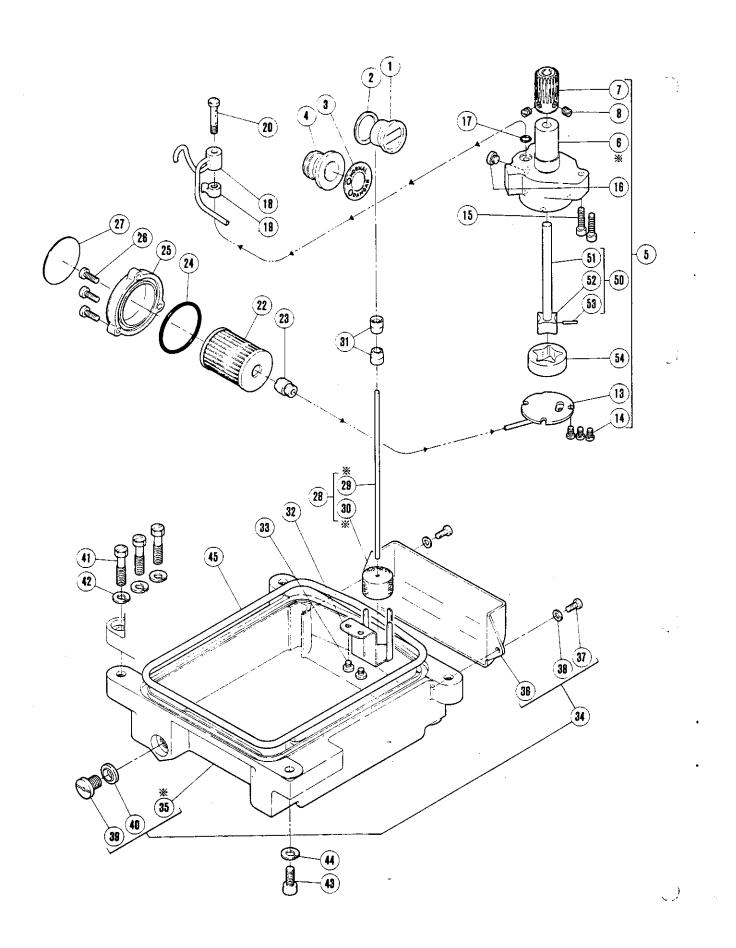
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PRESSER FOOT MECHANISM

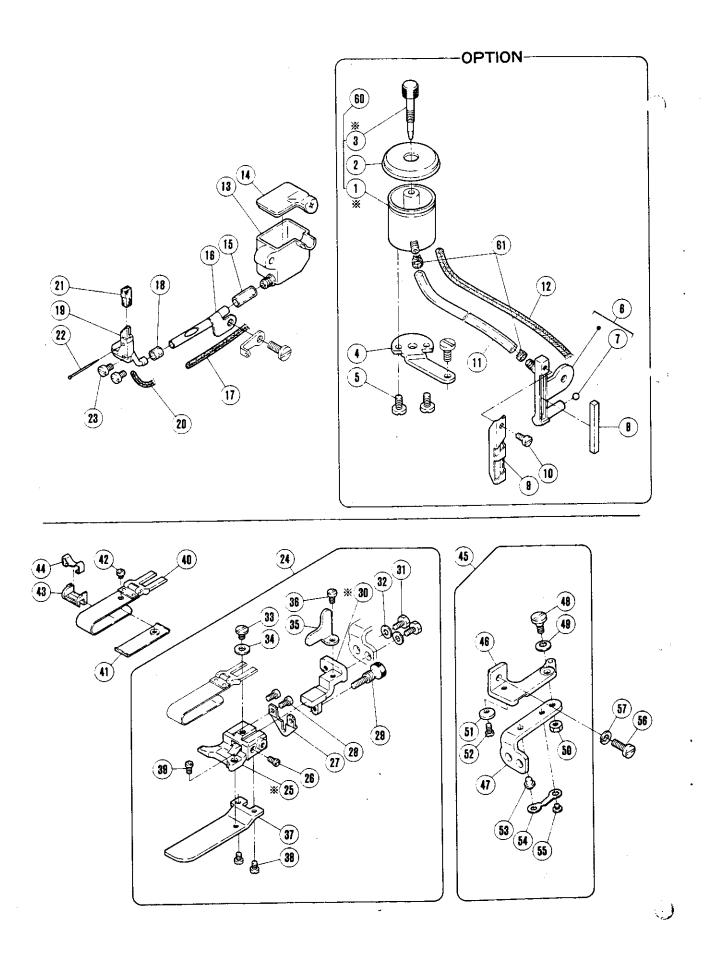
REF. NO.	PART NO.	NAME	QT.	мемо
	213086	FOOT LIFT LEVER	ı	
2	7106	SCREW	ŧ	
3	5481	SCREW	f	
4	210335	LINK/FOOT LIFT LEVER	I	
5	212050	LEVER/FOOT LIFT	1	
6	5457	SCREW	I	
7	207924	WASHER	I	-
8	5503	SCREW	I	
9	3044	NUT	I	
10	240172	SPRING		
П	212039	COLLAR	. 1	
12	5292	SCREW		
13	213085A	BUSHING		
14	5325	SCREW		·
	213219	LEVER	<u> </u>	
16	213220-92	COLLAR	1	
17	5568	SCREW	1	
18	213215-91	LEVER		
19	5508	SCREW	•	
20	213218-92	LEVER		
21	307003	WASHER	t	
22	5594	SCREW	1	
23	213221	SPRING	I	
24	211823	PRESSER ARM	1	
25	212049	PRESSER ARM HINGE		
26	210323	PIN	1	
27	5292	SCREW	1	
28	210326	SHAFT/FOOT LIFT	1	
29	202451	CHAINCUTTER		
30	2921	SCREW	<u></u>	
31	212420	BRACKET / PRESSER FOOT SCREW	. 2	
32	5089 XXXXXX	PRESSER FOOT ASSEMBLY		
33	5328	SCREW		
34 35	212719A	SPRING	i	
36	1459	SCREW		
37	212668	UNCURLER	· 	
38	5030	SCREW	Į	
39	212059	SCREW	1	
40	208774A	ADJUST SCREW	<u> </u>	
41	210337	SPRING	ŀ	
42	208537A91	PRESSER ARM GUIDE	l l	
43	211941	SPRING	1	
44	213087	BRACKET	ı	
45	5107	SCREW	<u> </u>	
46	5205	SCREW	t	•
47	213088	HAND LIFT LEVER	1	
48	5636	SCREW	<u> </u>	
49	213089	SPRING	i	
50	5545	SCREW	<u>, </u>	
51	256038	STOPPER	1	
52	5113	SCREW	· ·	

See page 52 for $\times \times \times \times \times$



LUBRICATING MECHANISM

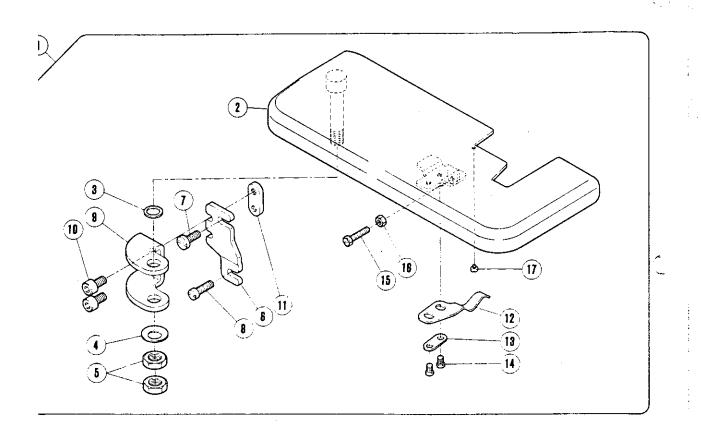
REF. NO.	PART NO.	NAME	QT.	мемо
1	210190	OIL SIGHT GAUGE	1	
2	211369	WASHER	1	
3	210199	NAME PLATE/OIL MONITOR	1	
4	210198	OIL MONITOR COMPLETE	1	
5	212972A91	TROCHOID PUMP ASSEMBLY		
6	212976	TROCHOID POMP	1	
7	211531	WORM WHEEL	ı	
8	5060	SCREW	2	
			· · · · · · · · · · · · · · · · · · ·	
13	212983-91	PLATE	t -	
14	5328	SCREW	3	
15	5095	SCREW	2	
16	5145	SCREW	1	
17	204185	O RING	1	
18	212188	OIL DISTRIBUTOR	I	
19	210202	LUBRICATION BLOCK	I	
20	210204	JOINT SCREW	1	
2!			***************************************	
22	206233	OIL FILTER	I	
23	210200	BRACKET / OIL FILTER	1	
24	206431	O RING	1	
25	210201-CD		1	
26	5118	SCREW	3	
27	9A3002	FILTER SEAL	ŧ	
28	210193	INDICATOR COMPLETE	ı	
29	210192	INDICATOR	i	
30	179257-05	FLOAT	1	
31	210194	INDICATOR GUIDE	l I	
32	210510	INDICATOR SUPPORT	ŀ	
33	2905	SCREW	2	
34	213056-91	OIL RESERVOIR ASSEMBLY	i	
35	213057	OIL RESERVOIR	l	
36	213058	AIR GUIDE	I I	
37	5441	SCREW	2	
38	202286	SPRING WASHER	2	
39	5138B	SCREW	1	
40	202287A	WASHER	I	
41	5133	BOLT	3	
42	202045	SPRING WASHER	3	
43	5457	SCREW	1	
44	202045	SPRING WASHER	ŧ	
45	213059	GASKET	1	
50	212978-91	ROTOR (INSIDE) SHAFT	l	
51	212979	SHAFT	I	
52	212980	ROTOR (INSIDE)	1	
53	206468	PIN	ı	
54	212981	ROTOR (OUTSIDE)	1	
		• •		



H.R. DEVICE BLINDHEMMING

REF. NO.	PART NO.	NAME	QT.	MEI
1	202476-1	SILICONE OIL RESERVOIR	1	
2	202476-4	CAP	I	
3	202476-3	SILICONE OIL REGULATOR	<u> </u>	
4	211317	BRACKET	1	
5	1202	SCREW	2	
6	212635-ME	NEEDLE COOLER ASSEMBLY	1	
7	240097	PLUG	1	
8	211318	OIL FELT		
9	211316	THREAD GUIDE	l ·	
10	1202	SCREW	1	
1)	211319	OIL TUBE	j 1	
12	202176	OIL WICK	, i	
13	213081	SILICONE RESERVOIR	' 	
14 15	213082 240176	CAP OIL TUBE	i I	
16	213091-91	PIPE ASSEMBLY	· t	
17	202176	OIL WICK	4	
18	240192 213078-91	NEEDLE COOLER COMPLETE	I	
19 20	202174	OIL WICK	1	
21	213090	OIL FELT		
21 22	213090	PIN	1	
23	1216	SCREW	2	
24	210691A91	CLOTH GUIDE COMPLETE	1	
25	205361A	CLOTH GUIDE	t	
26	5057	SCREW	1	
27	210689	ADJUSTING PLATE	1	
28	5157	SCREW	2	
29	2430	SCREW	I	
30	210690	BRACKET / CLOTH GUIDE	<u> </u>	
31	5088	SCREW	2	
32	167066	WASHER	2	
33	2905	SCREW	Ť .	
34	137142	WASHER	1	
35	210692	STOPPER	<u>'</u>	
36	1206	SCREW	1	
37	213095	AUX. PLATE	1	
38	1229	SCREW	2	
39	5057	SCREW	1	
40	201211C91	FOLDER COMPLETE (40MM)		
41	205835	AUXILIARY PLATE	[1	
42	5299	SCREW	, i	
43	303312A	REGULATOR	i I	
44 45	303313 210685	REGULATOR CLAMP CLOTH GUIDE BRACKET ASSEMBLY	1	
46	210680	CLOTH GUIDE BRACKET .	• 1	
46 47	210680	HINGE	1	
48	5184	SCREW	1	
49	201191	WASHER	1	
50	3044	NUT		
51	210682	STOPPER	I.	
52	5053	SCREW	I.	
53	210683	HINGE PIN		
54	210684	HINGE SPRING		
55	2906	SCREW		
56	5118	SCREW	. !	
57	202286	SPRING WASHER	I	
60	205897-91	SILICONE OIL RESERVOIR (UPP	<u> </u> -	
	200155	TUBE CLAMP	2	

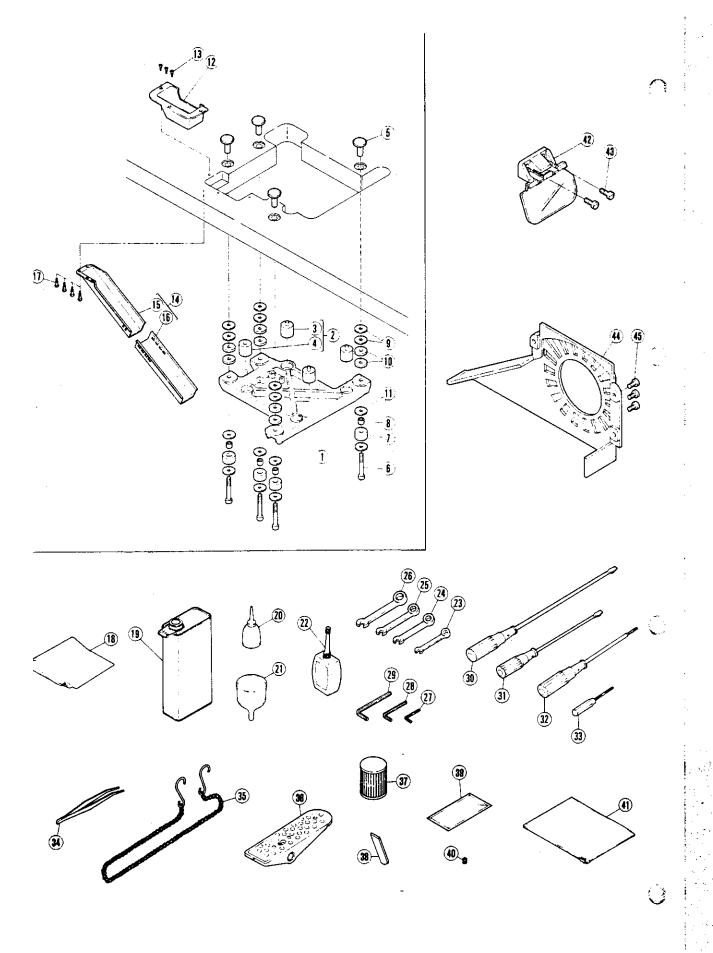
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PECIFIC PARTS

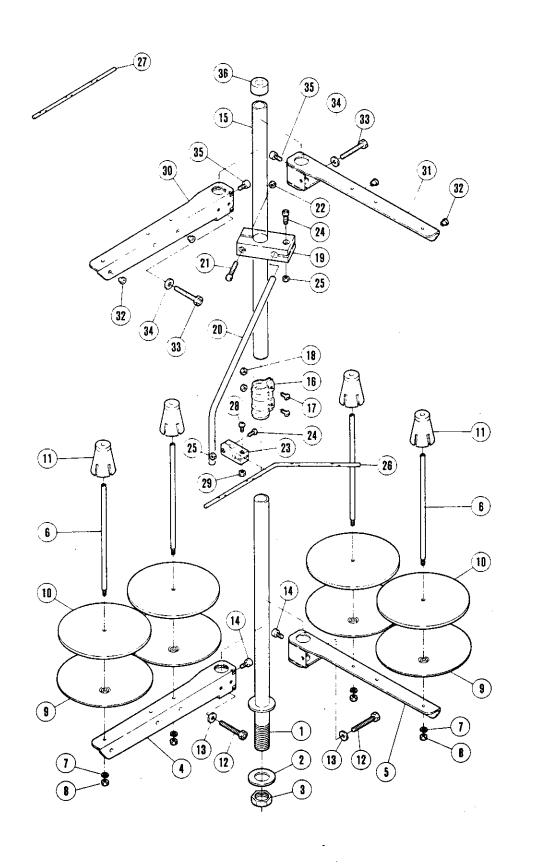
REF. NO.	PART NO.	NAME	QT.
	213265-91	CLOTH PLATE COMPLETE	<u>l</u>
2	213266-91	CLOTH PLATE	1
3	207045	WASHER	
4	204888	SPRING WASHER	!
5	3154	NUT	
6	213270	BRACKET/SIDE COVER	1
7	5118	SCREW	· ·
8	5187	SCREW	1
9	213271	BRACKET	l a
10	557 9	SCREW	2
	213272	BRACKET	1
12	204218	FLAT SPRING	
13	200162A	WASHER	
14	5053	SCREW	2
15	5121A	SCREW	
16	3091	NUT	. !
17	5428	SCREW	'

MEMO



ACCESSORIES

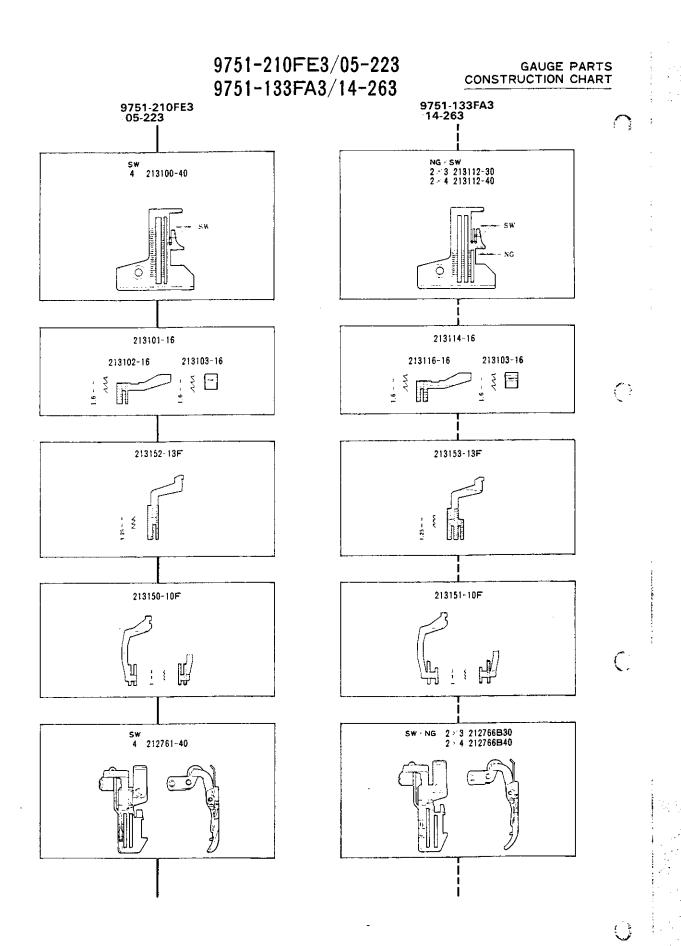
REF. NO.	PART NO.	NAME	мемо
1	213083	MACHINE REST BOARD	
2	9029	CUSHION RUBBER SET	
3	205473	CUSHION RUBBER	
4	210523	CUSHION RUBBER	
5	206336	NUT	_
6	4512	HANGER BOLT	
7	205764	CUSHION RUBBER	
8	205765	LINER	
9	206337	WASHER	
10	205467	SPACER	_
11	206337	WASHER	
12	205470AJA	WASTE CHUTE TOP	
13	4904	SCREW	
14	9050	WASTE CHUTE SET	•
15	205468-JA	UPPER CHUTE	_
16	205469-JA	LOWER CHUTE	
17	4905	SCREW	
81	908	COVER	
19	453	OIL CONTAINER / 1000CC	
20	485	OILER	_
21	484	OIL FUNNEL	
22	178	CONTAINER - SILICONE	
23	391	WRENCH / 5MM	
24	283	WRENCH 6MM	
25	284	WRENCH 7MM	_
26	285	WRENCH / 8MM	
27	322	ALLEN KEY/2.38MM	
28	200	ALLEN KEY/4.76MM	
29	272	ALLEN KEY/6MM	
30	127	SCREWDRIVER (LARGE)	_
31	128	SCREWDRIVER (MEDIUM)	
32	414	ALLEN WRENCH / 3.17MM	
33	179	DRIVER	
34	131	TWEEZERS	
35	392	CHAIN	_
36	480	PEDAL	
37	206233	OIL FILTER	
38 ·	XXXXXX	LOWER KNIFE	
39	XXXXXX	NEEDLE	
40	5292	SCREW	_
41	482	ACCESSORY BAG	•
42	208747	EYE GUARD COMPLETE	
43	1175-3	SCREW	
44	210028-CD	BELT COVER	
45	5117	SCREW	

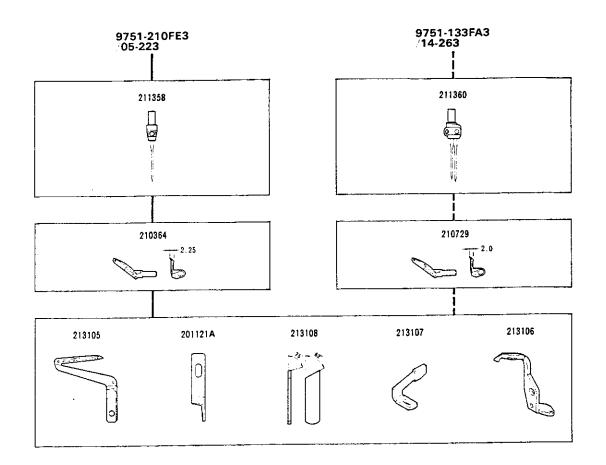


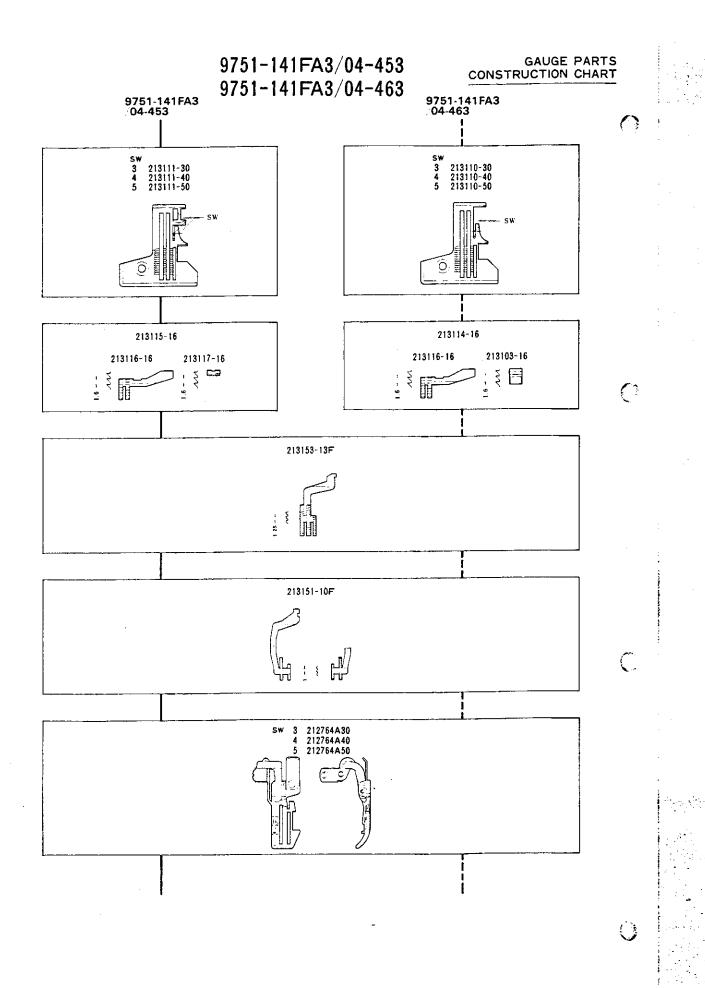
THREAD STAND

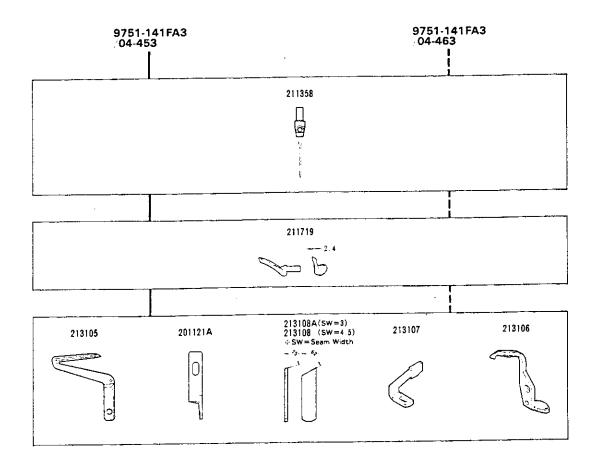
REF. NO.	PART NO.	NAME	3-spools	4-spools
	486C9C	THREAD STAND ASSEMBLY	1	
	486B9C	THREAD STAND ASSEMBLY		1
1	503-CA	THEAD STAND ROD	1	1
2	509	WASHER	1	1
3	5476	NUT	1	1
4	505-CA	BRACKET	1	
5	505ACA	BRACKET		2
6	380A	SPOOL PIN	3	4
7	201252	WASHER	3	4
8	4803	NUT	3	4
9	381-CA	SPOOL TRAY	3	4
10	507	CUSHION	3	4
П	382-CA	SPPOOL RETAINING FIN	3	4
12	7102	SCREW	1	2
13	512	WASHER	1	2
14	4022	SCREW	1	2
15	502-CA	THREAD STAND ROD	1	1
16	504-CA	TAIOL	1	1
17	4021	SCREW	2	2
18	4805	NUT	2	2
19	383-CA	BRACKET	1	1
20	384	THREAD GUIDE BAR ROD	1	1
21	4014	SCREW	1	1
22	4803	NUT	1	1
23	233-CA	HOLDER	1	1
24	4012	SCREW	2	2
25	4803	NUT	2	2
26	293C	THREAD GUIDE BAR	1	
27	293B	THREAD GUIDE BAR		1
28	4012	SCREW	1	1
29	4803 .	NUT	1	1
30	505-CA	BRACKET	1	
31	505ACA	BRACKET	_	2
32	506	THREAD EYELET	3	4
33	7102	SCREW	1	2
34	512	WASHER	1	2
35	4022	SCREW	1	2
36	386	ROD CAP	1	1

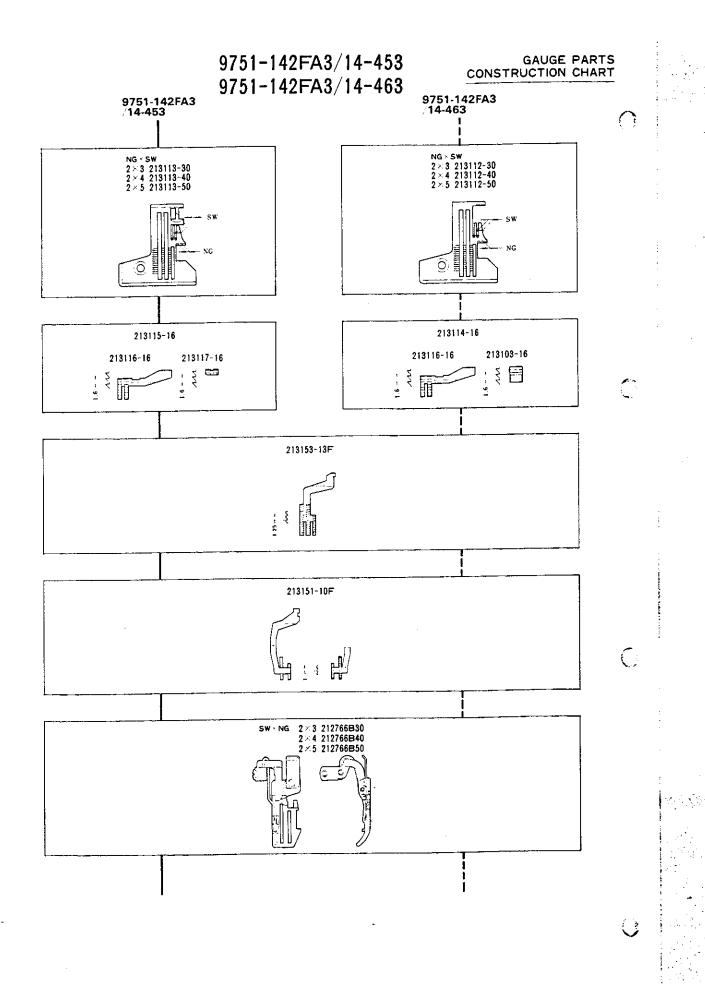
MEMO

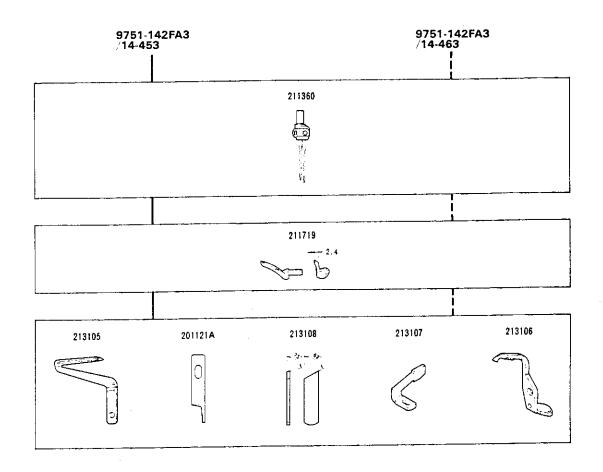






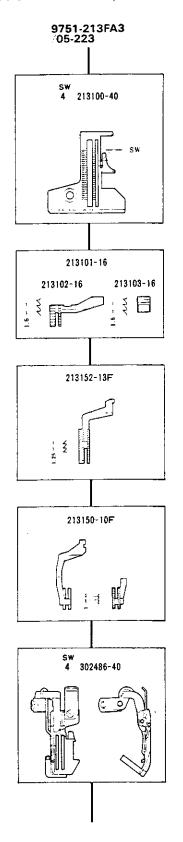


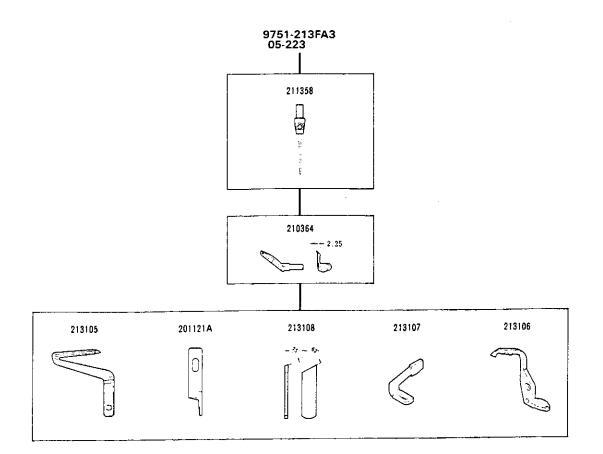






GAUGE PARTS CONSTRUCTION CHART





(See	, year			57	C. S. S. S. S. S. S. S. S. S. S. S. S. S.		()	A S			0	3	P	
MACHINE TYPE /SPEC.	GAUGE NG SU	NEEDLE PLATE	MAIN FEED DUG ASS.	DIFF. FEED DOG	TOP FEED DOG	PRESSER FOOT	NEEDLE HOLDER	UPPER LOOPER	LOWER LOOPER	UPPER KNIFE	LOWER KN1FE	(FRONT)	RO (REAR)	NEEDLE
9751-141FA3 /04-453	3 4 5	213111-30 " -40 " -50	213115-16	213153-13F "	213151-10F	212764A30 " A40 " A50	211358	211719 "#38	213105	201121A 	213108A 213108	213107	213106	629 #11
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--55- Notice) Parts with mark ¾ are not for sale.